



Wire Feeder Adapters & Inlet Guides

D/F MACHINE SPECIALTIES
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Because the D/F guns and barrels can hook up to any of the different Miller, Lincoln, Esab, Welding Alloys, Fronius, Tweco, etc., power sources and wire feeders, D/F manufactures its own complete line of feeder adapters to connect to the different wire feeders. Some refer to these as power pins. We do not put the power on the pin or the feeder adapter. We put the power (4/0 cable) into the back of our Utility Station (see page 29). The power travels from the Utility Station down our 650 amp Water Out & Power Cable to the torch body where the power is put on the tip that is recessed into the front of our water-cooled inner body. Below is a list of the more popular feeder adapters. Please consult the factory with any questions about selecting the correct feeder adapter for your wire feeder.

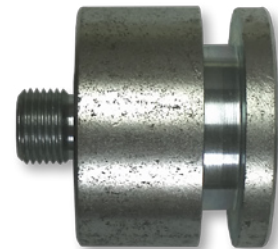
MANUFACTURER	MODELS	WIRE DIAMETERS	REMOTE MOUNT ADAPTER			DIRECT MOUNT ADAPTER	
			HARD OR AL	CORED	STUB* LINER	HARD OR AL	CORED
ESAB®	D20 (20mm)	.030"-3/32" H/C/AL 5/64"-1/8" H/C	13098		*	13096	
				13099	*		13097
EURO	Unitized Torches	.030"-3/32" H/C/AL 5/64"-1/8" H/C	18493	18493			
	D/F Utility Station	.030"-3/32" H/C/AL 5/64"-1/8" H/C	18542	18544		18540	18543
Hobart®	All Models	.030"-3/32" H/C/AL 5/64"-1/8" H/C	13067	16087	*	13068	16225
					*		
Lincoln®	LN-7, LN-8, NA-5R	.030"-3/32" H/C/AL 5/64"-1/8" H/C	13110	13112	*	13113	13116
	LN-9	.030"-3/32" H/C/AL 5/64"-1/8" H/C	16581	16582	*	16528	16529
	NA3, NA5	.030"-3/32" H/C/AL 5/64"-1/8" H/C	16879	16878	*	16880	16881
	Power-Feed 10, LF-72, LF-74	.030"-3/32" H/C/AL 5/64"-1/8" H/C	13479	13469	*	13480	13468
Lincoln® "BIG MIG"	NA3, NA5	.030"-3/32" H/C/AL 5/64"-1/8" H/C	16879	16878	*	16888	16888
Linde®	EH10	.035"-3/32" H/C/AL 5/64"-1/8" H/C	13043	13052	*	13080	13079
Mavrix®	PA-10	.030"-3/32" H/C/AL 5/64"-1/8" H/C	16556	16568	Requires Inlet		
Miller® (All Series)		.030"-3/32" H/C/AL 5/64"-1/8" H/C	16557	16559	*	16558	16560
					*		
OTC®	CMXL-231U, DP-400/500, Tweco #4	.030"-3/32" H/C/AL 5/64"-1/8" H/C	13479	13469	*	13480	13468
	DP-400/500, Tweco #5	.030"-3/32" H/C/AL 5/64"-1/8" H/C	16557	16559	*	16558	16560
Panasonic®	PME-12X YW50AKW1	.030"-1/16"	13090	Requires Inlet			
			13466				
TWECO®	#4	.030"-3/32" H/C/AL 5/64"-1/8" H/C	13479	13469	*	13480	13468
	#5	.030"-3/32" H/C/AL 5/64"-1/8" H/C	16557	16559	*	16558	16560
Welding Alloys®		.030"-3/32" H/C/AL 5/64"-1/8" H/C		Requires Liner, Requires Inlet		13486	13486

ORDERING INFORMATION

Each D/F torch is fully assembled and ready to install. In order to make the installation complete, the code number, wire size and type, make/model of wire feeder, and inlet guide as needed must be specified when ordering. If special welding tools or accessories other than those listed previously are required, please consult with the factory.

FEEDER ADAPTER INLET GUIDES

WIRE SIZE	STEEL	BRASS	NYLON
.030"	13801	16417	
.035"	13803	16418	
.045"	13806	16419	
.052"	13844	16420	
1/16"	13809	16421	
5/64"	13812	16422	
3/32"	13814	16422	
7/64"	13816		
1/8"	13842		
3/64" AL			13807
1/16" AL			13810
3/32" AL			13815
1/8" AL			13843



Lincoln NA3/NA5 Feeder Adapter
D/F #16880

*Stub liners only required in feeder adapter when single-piece casing is used. (Please contact the factory)



Miller Feeder Adapter
D/F #16557 (TWECO #5)



Linde EH10 Feeder Adapter
D/F #13043



TWECO #4, Lincoln Power Feed 10, OTC Feeder Adapter - D/F #13479

